

CHING-PUR-Single coating AD 08











Intended use

Fast-drying, light- and weather-resistant 2K single-coat paint based on polyurethane resin with excellent corrosion protection properties for steel or galvanized, sweeps steel.

Application

Metalworking and mechanical engineering

General information

	Color shades	RAL-, NCS-, British Standard -, Munsell-, AS-, Federal Standard- und special colors			
	Gloss	mat to semy-glossy			
	Mixing ratio	Hardener	per weigth [Paint : Hardener]	per volume [Paint : Hardener]	
		Hardener D 103	100 : 11 9 : 1	100 : 17	
	Pot life	approx. 3 - 4 h	NC 23°C/50% Can be re-diluted within this period if necessary.		
	Stirring / Dilution	Stir the product mechanically before each use. Ready to use after adding hardener. Dilute with CHING-PUR-Thinner DD 01 if necessary.			
	Spraying	Viscosity [DIN 4]	Thinner [%]	Nozzle [mm]	Pressure [bar]
	Cup gun	30 - 50 s	5 - 10	1,5 - 2,5	4 - 5
	Airless (Airmix)	Delivery form	≤ 5	0,31 - 0,51	140 - 200
	Brush application	Delivery form			
	Roller application	Delivery form (multiple application is recommended due to structure formation and minimum layer thicknesses)			
	Flow application	n.a.			
	Substrate preparation	according to DIN EN ISO 12944. Surface clean, dry and free from salt, dust, rust, oil, grease and corrosion products			



Viscosity delivery form

20 - 40 DIN-6-seconds



Drying time¹

Temperature

Dust-dry

Grip resistant

Mech. resilient

Recoatable²

at 100 µm

NC 23/50

30 min.

5 h

8 h

8 - 10 h

¹ Based on delivery viscosity! Humidity has a decisive influence on drying!

² with itself (not normally required for top and final coats, except possibly for minimum coat thicknesses)



Other values

Density
[g/cm³]

Solids
[Weight. %]

Solid volume
[%]
[cm³/kg]

Efficiency¹
[m²/kg]

1,4 ± 0,1

73 ± 5

54 ± 5

355 ± 20

3,5

WFF

DFT²
[µm]

Consume
[g/m²]

VOC-content
[g/l] (± 20)

Temperature resistance³

1,9

100 - 120

275 ± 20

400

120°C

These values are imputed values that may vary depending on the color shade and application. Drying times are correspondingly longer for thicker layers. The drying times are shortened by forced drying.

¹ ± 0,5 for 100 µm dry layer thickness (depending on shade)

² With layer thicknesses > µm bubbles may form!

³ Dry heat



Notes

- **Storage**
24 months (in unopened original container. Store cool but frost protected!)
- **Processing conditions**
 - ❖ The air and object temperature should be at +10°C to +40°C (optimally at 15-35 °C) and the relative humidity at max. 80 %. The surface temperature of the parts to be coated must be at least 3 °C above the dew point of the surrounding air during application.
 - ❖ Sufficient supply and exhaust air must be provided.