

CHING-FIX-single-layer coating FSD 08

Intended use

Fast drying alkyd resin single-layer coating with active corrosion protection for decorative and industrial applications on steel (DTM).

Application

General metal- and mechanical engineering

General information

	Color shades	RAL-, NCS-, British Standard-, Munsell, AS-, Federal Standard- as well as other colors on request				
	Gloss	semi-glossy				
	Stirring / Dilution	Stir the product mechanically before each use. Ready to use after adding hardener. Dilute with CHING-Thinner F 10 if necessary.				
	Spraying	Viscosity [DIN 4]	Thinner [%]	Nozzle [mm]	Pressure [bar]	
	Cup gun	30 - 50 s	≤ 5	1,5 - 2,0	3 - 5	
	Airless (Airmix)	Delivery form	≤ 3	0,31 - 0,51	120 -200	
	Brush application	Delivery form				
	Roller application	Delivery form (multiple application is recommended due to structure formation and minimum layer thicknesses)				
	Flow application	n.a.				
	Substrate preparation	according to DIN EN ISO 12944-4; surface clean, dry, free of dust, salt, oil and grease as well as free of adhesion-reducing substances (e.g. corrosion products)				
	Drying time¹	Temperature	Dust-dry	Grip resistant	Mech. resilient	Recoatable²
	at 80 µm	NC 23/50	1 h	4 - 6 h	8 - 10 h	24 h
<p>¹ Based on delivery viscosity! Humidity has a decisive influence on drying!</p> <p>² with itself (not normally required for top and final coats, except possibly for minimum coat thicknesses)</p>						



**Viscosity
delivery form**

50 - 60 DIN-6-seconds



**Other
values**

Density [g/cm ³]	Solids [Weight. %]	Solid volume [%] [cm ³ /kg]		Efficiency ¹ [m ² /kg]
1,3 ± 0,1	67 ± 5	50 ± 3	400 ± 20	5,0
WFF	DFT ² [µm]	Consume [g/m ²]	VOC-content [g/l] (± 20)	Temperature resistance ³
2,0	80	200 ± 20	440	100°C

These values are imputed values that may vary depending on the color shade and application.
Drying times are correspondingly longer for thicker layers.
The drying times are shortened by forced drying.

¹ ± 0,5 for 80 µm dry layer thickness (depending on shade)

² With layer thicknesses > - µm bubbles may form!

³ Dry heat



Notes

- **Storage**
18 months (in unopened original container. Store cool but frost protected!)
- **Processing conditions**
 - ❖ The air and object temperature should be at +5°C to +40°C (optimally at 15-35 °C) and the relative humidity at max. 80 %. The surface temperature of the parts to be coated must be at least 3 °C above the dew point of the surrounding air during application.
 - ❖ Sufficient supply and exhaust air must be provided.